PACKAGING SPECIALISTS



www.ValleyBox.com

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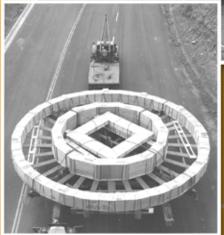
VALLEY BOX HISTORY

45 Years of Packaging Experience Serving Southern California. Integrity and creativity sets our staff into a class of their own.



VALLEY BOX SUCCESSFULLY TACKLES THE TOUGHER JOBS

This 50 plus foot diameter expansion bellows was manufactured in El Cajon California during the nuclear power plant development era.



Photos taken in the 1960's

Deemed one of the largest shipments in its day, ground transportation to the Port of San Diego required briefly closing local highways.

Large rail shipments at the Marshall Street Team Tracks in El Cajon were a common site. Here a cement batch plant is being shipped to central Mexico via San Diego & Arizona Eastern Railroad.



SERVICES

Our priority is that your customer receives their merchandise in perfect condition.



Valley Box Team



On-Site Pack Job

1.The machine is bolted to the heavy duty base.



2.Then encased in a vapor barrier bag with added desiccant, air evacuated, and heat sealed.

Field Tech's provide

- Packaging Review
- Design Consultation
- · On-site Packaging
- Inventory Surveillance
- Just In Time (JIT)
- Material Handling Solutions

Certifications

- · Hazardous Material
- AWS D1.1 3G/4G
- · Mil Spec

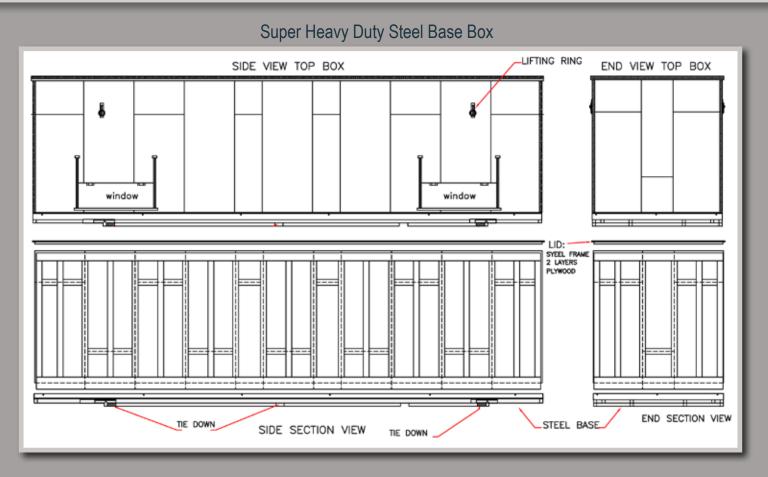


Field technicians are on stand-by in our fuel saving Smart Car™ to provide immediate response.

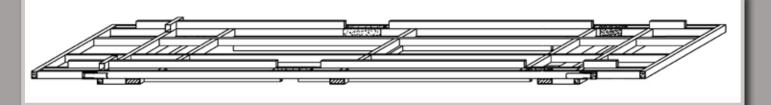


3. Finally the container is assembled, caulked, and lag screwed together.

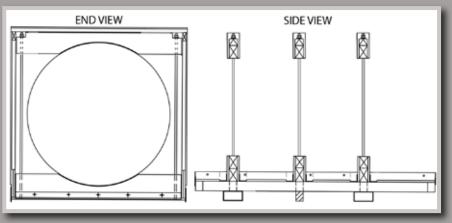
THE QUALITY OF YOUR PRODUCT IS MEASURED BY THE CARE AND PERFORMANCE OF IT'S PACKAGING



Steel Base



Saddles



EASE OF CUSTOMS INSPECTIONS SHOULD BE CONSIDERED DURING PACKAGING DESIGN

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Any review, retransmission, dissemination or other use of this information by persons or entitles other than the intended recipient is prohibited.

HEAVY DUTY OVERSEAS SHIPMENT

Strong and built to withstand G-forces on the open ocean.



This 50 foot long international shipment loaded out of San Diego CA weighed in excess of 160,000 lbs. Inspection doors have been incorporated into the container sides at four points allowing additional anchor points for ship board tie downs to the actual machine.

A steel base provides cable lifting points allowing the concentrated load to be transferred to each corner of the container. On board tie downs aren't necessary since the container's design compliments standard practices aboard ship.





USDA

Certified

Heat Treatment

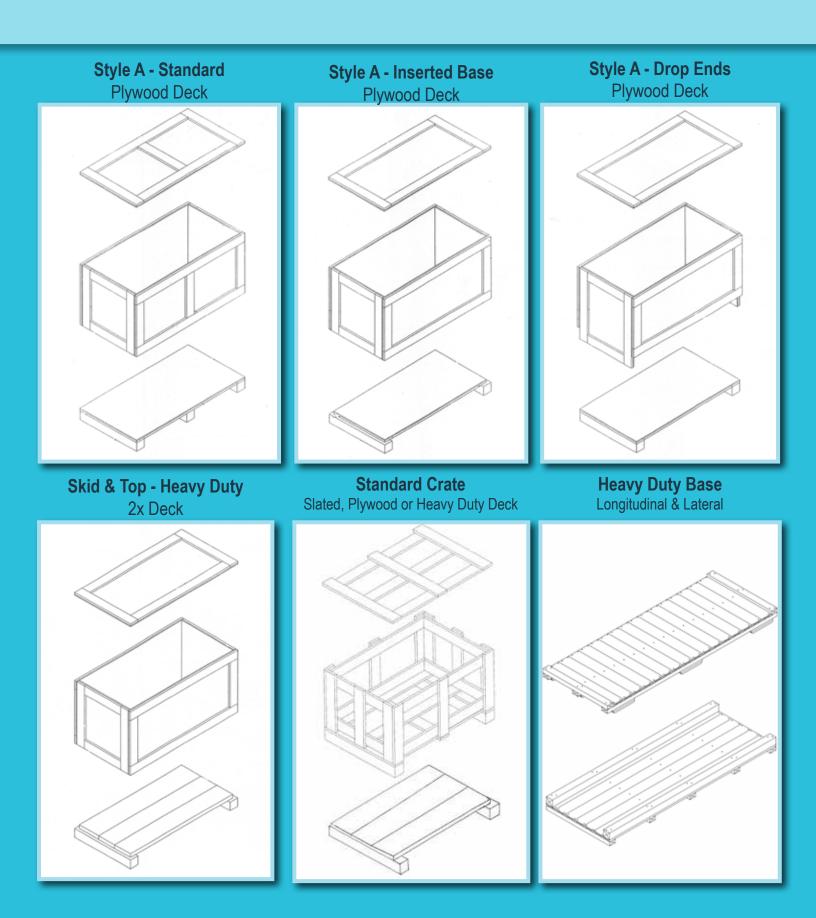
ISPM15-IPPC

Heat treated wood is always used in the construction of all Valley Box containers. In order to ensure no corrosion will take place during this overseas shipment, the product is encased in a vapor barrier bag with the proper amount of desiccant added.

ON-SITE PACK CREWS CAN HANDLE JOBS, BIG & SMALL.

Whether at your site or our location, our expert packaging technicians have the experience and equipment to package your product properly and in a timely manner.

Super Heavy Duty Box w/ Steel Base Mil C104 Style Payload up to 250,000 lbs



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WOOD BOX STYLES

The most cost effective, environmentally safe and recyclable exterior package.



Light - Medium Duty Box (cleats inside) Payload up to 700 lbs



Heavy Duty Box (cleats out) Payload up to 10,000 lbs

SOME SHIPMENT DESTINATIONS HAVE SPECIFIC PACKAGING MATERIAL RESTRICTIONS



A counter sunk carriage bolt at four corners secures a Heavy Duty deck to each skid...





...then more counter sunk lag screws hold the entire deck to the skids.



Plywood decks are secured to sides and skids with industrial strength carbon nails.



Optional Features

- Mil Spec Compliant
- Waterproofing
- Lined
- Knock Down
- Assembled



Part Specific Box & Pack Job (removable top box not shown) Saddles with wood deck

REUSABLE CONTAINERS

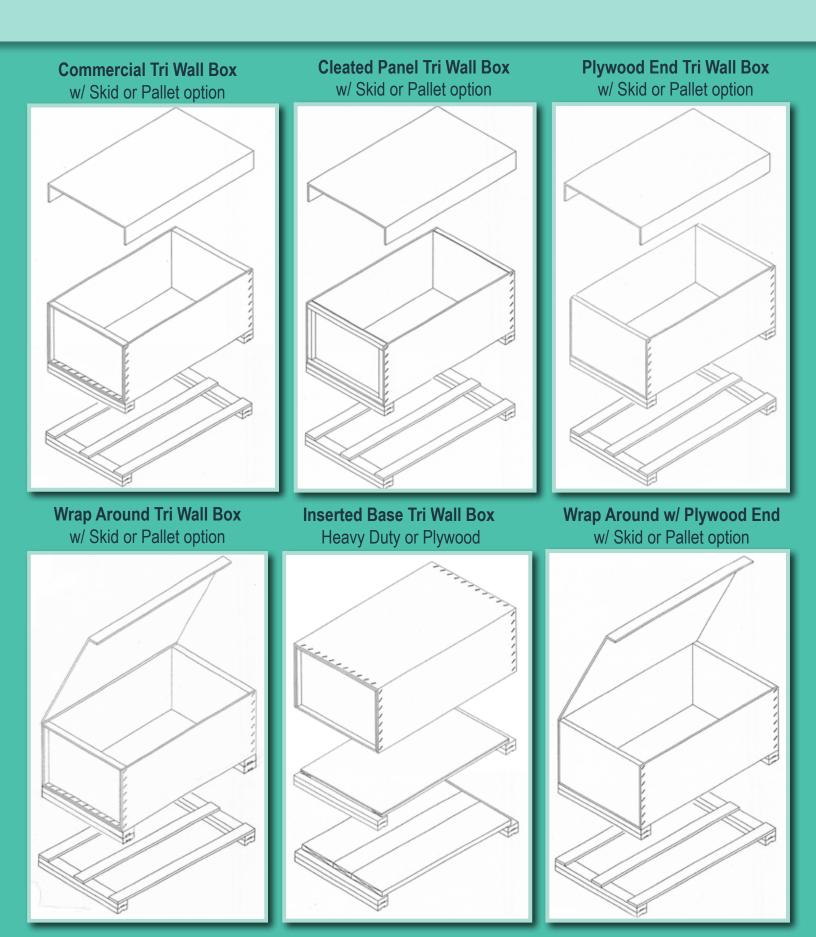
Integrate shipping & sub-assembly containers to production operations to support your value stream.



INTERNAL TECHNOLOGY

Internal components are protected from vibration & impact damage during transit.





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TRIPLE WALL

Lower your freight costs by reducing the weight of your packaging.

PACKAGING CHOICES IMPACT THE COST OF FREIGHT

Box ends can be constructed from plywood or tri wall and can be cleated for additional reinforcement



Compare a 48" cube triple wall box weighing in at 84 lbs vs 213 lbs for a plywood box!

Handles Ergonomical design makes lifting safer



Optional features

- Skids for pallet jacks or forklifts
- Heavy duty 1.5" wood deck
- Custom foam inserts
- Closing straps and buckles

Packing Strapping Secures package until arrival at end destination Triple Flute Design Creates a vertical strength comparable to plywood

MATERIAL HANDLING

Custom wood & steel fixtures add mobility & durability, streamlining production lines.



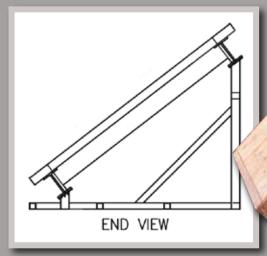
Material Handling Carts

Sub-Assembly Transport Cart

PREVENT DAMAGE DURING INTERNAL TRANSIT AND SUB-ASSEMBLY SHIPPING TO OTHER LOCATIONS

Parts Handling Cart

Canted Cradle Eliminate wide load shipping



Optional features

- Paint
- Powder Coating
- Water Sealing
- Vinyl Covering
- Locking Casters
- Galvanized Hardware
- Wood or Steel Design

STEEL FABRICATION

Customized for specific tasks fixtures prove cost effective in areas such as safety and time savings.

FABRICATED APPLICATIONS FOR PACKAGING OR PRODUCT DEVELOPMENT

Build Stand & Shipper with vibration dampening isolators Dual purpose material handling and shipping fixture

AWS D1.1 3G/4G Certified



Mig Welding

Steel Reinforced Box Added internal strength and extended reusability applications



Punching

Quality Controlled Welding Procedures

- Mig welding
- Tig welding
- Stick Welding
- Plasma Cutting
- Pattern Cutting
- Punching

- Precision Saw Cutting
- Drilling
- Painting
- Sandblasting
- Powder Coating

Canted Cradle - Steel Eliminate wide load shipping permits

PROTECTIVE COVERS

Covers prevent weather & environmental damage to equipment.



ANTI-CORROSION

Preserve your product against damage from the elements.



CORRUGATED & FOAM

The right box for your part or product, custom or stock.



VALLEY BOX PRODUCT LIST

Packaging Specialists Serving Southern California for over 45 years



BOXES (CORRUGATED)

BIN & TOTE BOXES CHIPBOARD CONDUCTIVE **CUSTOM DESIGNED** DIE CUT

FOLDING & MAIL MATERIAL POST-CONSUMER MATERIAL DIE CUT PADS SPIRAL TUBES STOCK SIZES SINGLE/DOUBLE/TRIPLE

BOXES (WOOD)

OPEN CRATES CUSTOM DESIGNED PALLETS

HEAT TREATED **DOMESTIC & OVERSEAS** MATERIAL HANDLING

ADHESIVE & TAPE

ASPHALTIC CARTON SEALING CLOTH FILAMENT MASKING

POLY TAPES PRESSURE SENSITIVE PRINTED REINFORCED SPRAY ADHESIVE

STEEL STRAPPING

ANTISTATIC

ADHESIVE & TAPES FILMS **MIL-SPEC MATERIALS** BAGS **CORRUGATED BOXES** CONDUCTIVE MATERIALS

BANDING & STRAPPING

EDGE PROTECTORS POLY STRAPPING

ENVELOPES

PACKING LIST ALL SIZES SHOP TRAVELERS SHOP ENVELOPES PADDED

MIL-SPEC MATERIALS

CERTIFIED MATERIALS

TESTING

DROP SHOCK **ENVIRONMENTAL VIBRATION**

CORRUGATED MATERIALS

CUSTOM DESIGN LAMINATED **PLASTIC**

RE-USABLE SHEETS W5, V3, DOMESTIC WEATHER RESISTANT

CUSHIONING

LOOSEFILL **AIRCAP BUBBLE PACK** **BUILT-UP CORRUGATION KIMPAC. CUSIONPAK RUBBERIZED HAIR**

BAGS

BUBBLE BAGS FOIL GROCERY JIFFY PADDED MARVEL SEAL

KRAFT MAIL **PRINTED BAGS** POLYETHYLENE SCRIM FOIL

ANTI-CORROSION

HUMIDITY INDICATORS **7FRUST™ DISPENSER HEADS**

EMITTERS DESICCANT BAG OR DRUM

EQUIPMENT

BANDING & STRAPPING TAPE DISPENSERS TAPE MACHINES HEAT SEALERS

FOAMS

CONVOLUTED **CORNER BLOCKS** DIE CUT EDGE PROTECTORS LAMINATED MOLDED

POLYETHAFOAM **POLYESTER & ETHER** POLYSTYRENE POLYURETHANE SHEET STOCK **GLUED**

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